

Claim Amendments:

1 (currently amended). A double walled liquid holding vessel, comprising:

an inner wall having an attached bottom that is configured in such a manner as to define a cavity that holds liquid; and

an outer wall provided about and substantially spaced from said inner wall to define an insulative gap between the inner and outer walls;

wherein said inner wall and said outer wall are respectively coupled at top portions thereof to a base of a resealable unit, the coupling being by an air tight seal that renders said insulative gap air tight, said resealable unit including a threaded cap member that removably mounts to said base;

wherein said inner wall is comprised primarily of a substantially cylindrical region and also includes a first tapered section region, the ~~first~~ inner wall tapered section region being located between the substantially cylindrical ~~portion~~ region of the inner wall and the inner wall seal at the base and having a diameter that decreases or remains constant from the inner wall substantially cylindrical ~~portion~~ region to the inner wall seal at the base;

wherein said outer wall is comprised primarily of a substantially cylindrical region and also includes a ~~second~~ tapered section region, the ~~second~~ outer wall tapered section region being located between the substantially cylindrical ~~portion~~ region of the outer wall and the outer wall seal at the base and having a diameter that decreases or remains constant from the outer inner wall substantially cylindrical ~~portion~~ region to the outer wall seal at the base;

wherein said inner wall is formed integrally with said base and said outer wall is coupled to said base by a first weld; and

wherein said inner wall and said outer wall are both formed substantially of a polycarbonate material.

2 (currently amended). The vessel of claim 1, wherein said ~~second~~ outer wall tapered section region is configured with said base in such a manner as to define a circumferential leash recess bounded above by said base and bounded on the inside and below by the outer wall, said vessel further comprising:

a leash member coupled on one end to said removable cap member and anchored on the other end in said leash recess.

3 (original). The vessel of claim 1, wherein said inner wall and said outer wall are substantially transparent.

4 (previously presented). The vessel of claim 1, wherein said resealable unit comprises a seal extension member formed integrally with said base that extends outward from said inner wall;

wherein said outer wall is joined to an underside of said seal extension member by said first weld.

5 (canceled).

6 (previously presented). The vessel of claim 1, wherein said outer wall is formed of at least a top section and a bottom section, said top section being joined to said base and said bottom section being joined to said top section at a mid region of said outer wall vertically between said base and a bottom portion of said outer wall.

7 (previously presented). The vessel of claim 1, further comprising a supplemental surface member comprised at least in part of an elastomeric material provided on an exterior surface of said outer wall.

8 (original). The vessel of claim 7, wherein said outer wall is configured to define a recess that receives at least in part said supplemental surface member.

9 (previously presented). The vessel of claim 7, wherein said outer wall is formed of at least a top section and a bottom section, said top section being joined by said first weld proximate said top portion of said inner wall and said bottom section being joined to said top section by a second weld;

said second weld being substantially hidden from said exterior of said outer wall by said supplemental surface member.

10 (canceled).

11 (currently amended). The vessel of claim 1, wherein said insulative ~~air~~-gap is substantially continuous proximate said inner wall.

12 (currently amended). A double walled liquid holding vessel, comprising:

an inner wall having a contiguous bottom that is configured in such a manner as to define a cavity that holds liquid, said inner wall being comprised substantially of a polycarbonate material; and

an outer wall provided about and substantially spaced from said inner wall to define an insulative gap between said inner wall and said outer wall, said outer wall being comprised substantially of a polycarbonate material and being coupled to said inner wall in such a manner that said insulative gap is air tight;

a supplemental surface member provided on an exterior surface of said outer wall that is comprised at least in part of an elastomeric material; and

a resealable mechanism coupled to said inner wall at a top portion thereof that provides resealable access to said cavity, said resealable mechanism including a resealable cover member that is removably couplable to a base;

wherein said outer wall is comprised of at least a top section and a bottom section, and said top section is coupled via a first weld to said base and said bottom section is coupled to said top section via a second weld; and

wherein said supplemental surface member is provided over said second weld to obscure said second weld from view.

13 (original). The vessel of claim 12, wherein said inner wall and said outer wall are substantially transparent.

14 (previously presented). The vessel of claim 12, wherein said inner wall and said outer wall are substantially cylindrical in shape with a pronounced taper inward at the respective top portions thereof.

15 (currently amended). The vessel of claim 12, wherein ~~said outer wall is comprised of at least a~~ the top section and a the bottom section ~~that~~ are two separately formed sections ~~which~~ that are joined together at a mid region of said outer wall vertically between said resealable mechanism and a bottom portion of said outer wall.

16-18 (canceled).

19 (previously presented). The vessel of claim 12, wherein said outer wall is configured to define a weld recess proximate said second weld and said supplemental surface member is provided in said weld recess.

20 (previously presented). The vessel of claim 14, wherein said base and said pronounced taper of said outer wall are configured to define a circumferential leash recess bounded above by said base and bounded on the inside and below by the outer wall, said vessel further comprising:

a leash member coupled on one end to said resealable cover member and anchored on the other end in said leash recess.

21 (currently amended). The vessel of claim 12, wherein said top section of the outer wall is comprised extends substantially of a single section of polycarbonate material the vertical length of the outer wall, the bottom section of the outer wall including a horizontally disposed and integrally formed outer wall bottom.

22 (canceled).

23 (original). The vessel of claim 12; wherein said insulative gap between said inner wall and said outer wall is substantially continuous.

24 (currently amended). A double walled liquid holding vessel, comprising:

an inner wall with a contiguous bottom that is configured in such a manner as to define a cavity that holds liquid, said inner wall being comprised substantially of a polycarbonate resin material;

an outer wall provided about and substantially spaced from said inner wall to define an insulative gap between said inner wall and said outer wall, said outer wall being comprised substantially of a polycarbonate resin material and being coupled to said inner wall in such a manner that said insulative gap is air tight; and

a resealable mechanism coupled to said inner wall at a top portion thereof that provides resealable access to said cavity;

wherein said insulative gap between said inner wall and said outer wall is substantially continuous;

wherein said outer wall is formed of at least a top section and a bottom section, said top section being joined proximate said top portion of said inner wall to said resealable mechanism and said bottom section being joined to said top section at a mid region of said outer wall vertically between said resealable mechanism and the contiguous bottom of said inner wall; and

wherein the top and bottom sections of said outer wall are joined together by a weld, said weld being obscured by a supplemental surface member.

25 (canceled).

26 (currently amended). The vessel of claim—~~25~~ 24, wherein said supplemental surface member is comprised at least in part of an elastomeric material.

27 (original). The vessel of claim 24, wherein said polycarbonate material includes polycarbonate resin.